

			PARTS LIST			
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	6	X-LWRM	RING MOUNT WELDMENT		68.81	412.85
2	3	X-RMBPTC	RING MOUNT BENT PLATE TOP CONNECTION	13 in	14.80	44.41
3	3	X-RMBPBC	RING MOUNT BENT PLATE BOTTOM CONNECTION	12 in	14.80	44.41
4	6	X-VFAPL3	VFA-HD PIVOT PLATE	24 in	9.69	58.15
5	6	X-VFAW	SUPPORT ARM		66.80	400.78
6	24	SCX2	CROSSOVER PLATE	7 in	4.80	115.11
7	3	P284	2-3/8" X 84" SCH 40 GALVANIZED PIPE	84 in	26.91	80.74
8	6	P30126	2-7/8" O.D. X 126" SCH. 40 PIPE	126 in	76.94	461.62
9	6	X-127594	FLAT DISK CLAMP PLATE 4" CENTERS (GALV.)		2.48	14.90
10	12	X-100064	CLAMP (4" V-CLAMP) GALVANIZED		0.91	10.95
11	6	A34212	3/4" x 2-1/2" UNC HEX BOLT (A325)	2 1/2 in	0.48	2.87
12	6	G34LW	3/4" HDG LOCKWASHER		0.04	0.26
13	6	G34NUT	3/4" HDG HEAVY 2H HEX NUT		0.21	1.27
14	18	G58R-48	5/8" x 48" THREADED ROD (HDG.)	48 in	0.40	7.18
15	12	X-UB5300	5/8" X 3" X 5-1/4" X 2-1/2" U-BOLT (HDG.)		1.15	13.79
16	24	A582112	5/8" x 2-1/2" HDG A325 HEX BOLT	2 1/2 in	0.33	8.02
17	24	A582114	5/8" x 2-1/4" HDG A325 HEX BOLT	2 1/4 in	0.31	7.50
18	108	G58LW	5/8" HDG LOCKWASHER		0.03	2.82
19	108	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	14.03
20	48	X-UB1212	1/2" X 2-1/2" X 4-1/2" X 2" U-BOLT (HDG.)		0.26	12.34
21	96	X-UB1300	1/2" X 3" X 5" X 2" GALV U-BOLT		0.74	70.91
22	12	G12065	1/2" x 6-1/2" HDG HEX BOLT GR5 FULL THREAD	6 1/2 in	0.41	4.91
23	12	G1204	1/2" x 4" HDG HEX BOLT GR5 FULL THREAD	4 in	0.27	3.24
24	216	G12FW	1/2" HDG USS FLATWASHER	3/32 in	0.03	7.36
25	216	G12LW	1/2" HDG LOCKWASHER	1/8 in	0.01	3.00
26	216	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	15.47
					TOTAL WT. #	1904.67

ANT 15996

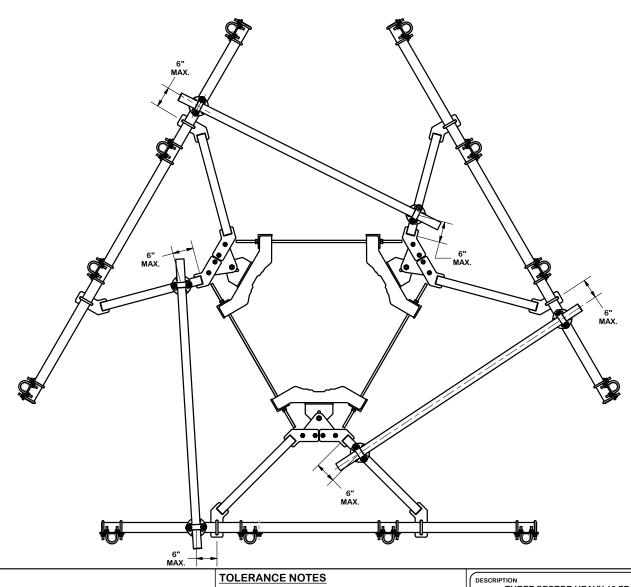
TOLERANCE NOTES TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (\$ 0.030") ORILLED AND GAS CUT HOLES (\$ 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (\$ 0.010") - NO CONING OF HOLES BENDS ARE ± 1/2 DEGREE ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060") PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALIMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALIMONT INDUSTRIES IS STRICTLY PROMISITED.

DESCRIPTION THREE SECTOR HEAVY 10 FRAME AND MONOPOLE ATTACHMENT HARDWARE NO MOUNTING PIPES



Engineering Support Team: Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX

CPD NO.		DRAWN BY	ENG. APPROVAL	PART NO.	_
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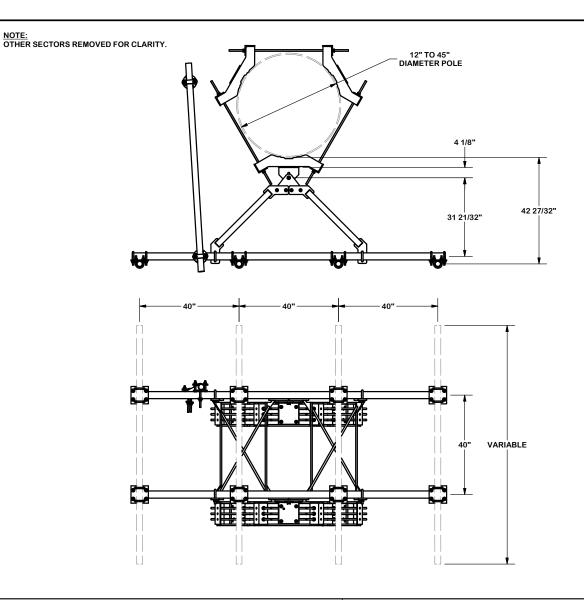
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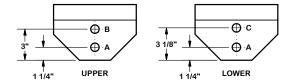
THREE SECTOR HEAVY 10 FRAME AND MONOPOLE ATTACHMENT HARDWARE NO MOUNTING PIPES



Engineering Atlanta, GA
Support Team: Locations:
New York, NY
Atlanta, GA
1-888-753-7446
Plymouth, IN
Salem, OR
Dallas, TX

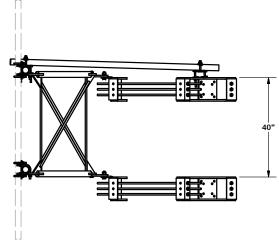
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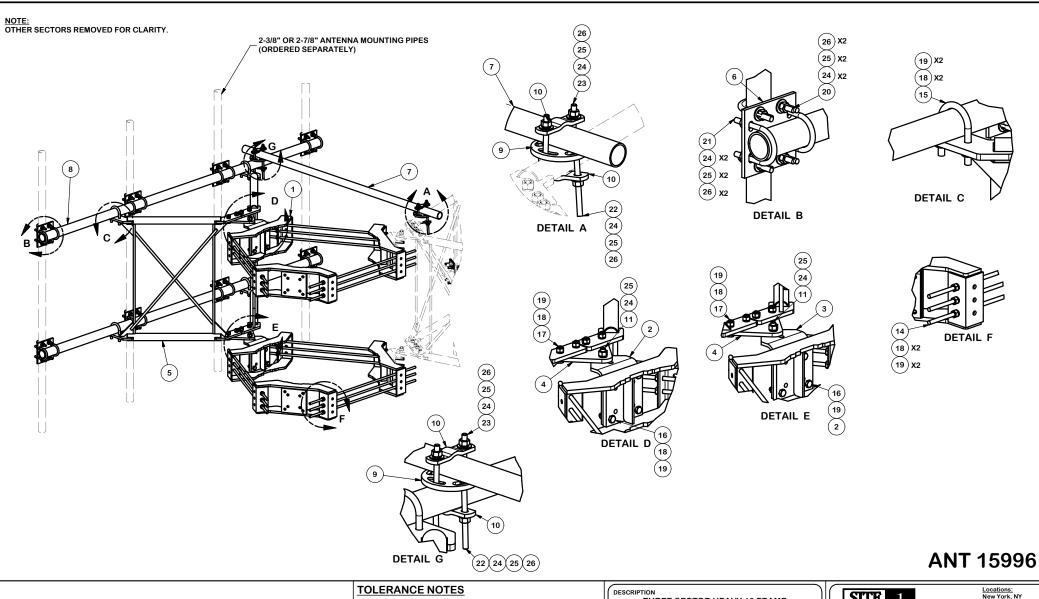
NOTES:

- 1. USE HOLE "A" IN UPPER AND LOWER BRACKETS FOR STRAIGHT LEGS.
- 2. USE HOLE "A" IN UPPER BRACKET AND HOLE "C" IN LOWER BRACKET FOR 3°.
- 3. USE HOLE "B" IN UPPER BRACKET AND HOLE "C" IN LOWER BRACKET FOR 0.2°.



ANT 15996

TOLERANCE NOTES TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (± 0.030") DRILLED AND GAS CUT HOLES (± 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES BENDS ARE ± 1/2 DEGREE			N HREE SECTOR HEAV ONOPOLE ATTACHM NO MOUNTING F	ENT HARDWARE		SITI PRO	COMBANY	Engineering Support Team: 1-888-753-7446	Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX	A
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BENDS ARE ± 1/2 DEGREE

ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")

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INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF	

THREE SECTOR HEAVY 10 FRAME AND MONOPOLE ATTACHMENT HARDWARE NO MOUNTING PIPES



Engineering Support Team: 1-888-753-7446

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